



0039031768268

PADE

PAG 02/04

PADE s.a.s.
di DE MOLINER VINICIO & C.

001457

LEDA FURNITURE

350 CLAYSON RD.

M9M 2H2 TORONTO ONTARIO CANADA

Conferma d'Ordine Order Confirmation	N° - No	PAG - Page	DATA - Date	SPEDIZIONE - Shipment by		
	02/0356	01	15/07/02			
	VS. RIF. - Your Ref.			PORTO - Terms of delivery		
	UNI 5 SPIN CNC			08/07/02		
	PAGAMENTO - Payment			BANCA D'APPoggio - Bank		
	*					
	VALUTA - Currency					
POS	DESCRIZIONE - Description			U.M.	QUANTITA' - Quantity	PREZZO - Unit price
						Sc-Discount
						IMP. NETTO - Net Amount
						EVAS. - Deliv. Date

1 *** NR 1,000 125000,000 125.000,00 31/10/02

PADE UNI 5 SPIN CNC
5 AXES NUMERICALLY CONTROLLED
WORKING CENTRE
5 CONTROLLED AXES:

X HORIZONTAL

Y1+Y2 TABLES

Z VERTICAL

A REVOLVING

B ROTATION

USEFUL WORKING AREA:

X 2200MM 2100

Y 1200MM 2100

Z 1000MM

(370mm FROM WORKPLANE TO
COLLET)

A UNLIMITED

B +/- 370 deg.

*

REVOLVER TYPE WORKING HEAD
WITH 4 INDEPENDENT MOTORS IN
CROSS POSITION KW 7,5 EACH
MAX ROTATION SPEED 18000 RPM
TOOL CHUCK TYPE ER 40 (6 to 30
mm diam) ON 3 SPINDLES
TOOL CHUCK TYPE HSK63 ON 1
SPINDLE, FOR AUTOMATIC TOOL
CHANGER

NR 2 TABLES MODEL "DUAL"
ALLOWING FOR INDEPENDENT OR
SYNCHRONOUS WORKING CYCLE
4 PNEUMATIC CLAMPS
GROOVED WORKPLANES FOR CON-



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NECTION TO VACUUM

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MACHINE IN COMPLIANCE TO CE
SAFETY RULES (Dir. 89/392)
WITH DUSTPROOF CABIN

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VACUUM PUMP 165 m3/h

*

12 POSITION-AUTOMATIC TOOL
CHANGER

*

Voltage: 600.60.3

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NUMERICAL CONTROL NUM 1040 W1
PC VERSION
INDUSTRIAL PC, IBM COMPATIBLE,
WITH WINDOWS OPERATIVE SYSTEM
HIGH RESOLUTION MONITOR
HARD DISK AND FLOPPY DISK DRIVE
1,44 MBYTE
SELF-LEARNING SYSTEM FOR HOLES
MORTISES, TENONS

*

SALES CONDITIONS:
Ex factory Cabiare, palletised
and plastic wrapped
GUARANTEE: 18 (eighteen)
months from installation
TRAINING: a 5 days (Monday to
Friday) training course for
2 people from your company is
INCLUDED in given price.
The training will be held at
PADE before machine delivery.

WORKING CENTER WITH NUMERICAL CONTROL
PADE
SPIN // CNC NUM 1040 PC//

	Characteristics	Options
structure	- solid potral beam structure - large linear guides	
axis X	- 2100 mm - rotating screw-nut on fixed ball-bearing spindle - max. speed: 80 mt/min.	- increased capacity
axis Y	- 1200 mm - ball-bearing spindle - max. speed: 60 mt/min.	- increased capacity
axis Z	- Overhead system - Stroke 1000 mm - work area from table to spindle collar 370 mm - ball-bearing spindle with screw-nut - max. speed: 60 mt/min	- increased stroke
axis A	- unlimited mouvement - extra flat collector - high precision reductor Harmonic drive	
Axis C	- 370° +- - high precision reductor Harmonic Drive - positioned brake	
head-motors	- revolver head - 4 spindles + 12 POSITION AUTOMATIC TOOL CHANGER - 4 motors kw 7,5 each rpm 500/18000 - 1 frequency converter - ceramic bearings - collect chucks ER 40 - minimum head volume: 528 mm - access to all sides of the stock	- 24000 rpm - 2nd converter - angular head 2 or 4 outlets on 1 motor
Table	- DUAL (1) standard - mouvement through ball-bearing screw - independent and joined table cycling	- 2 DUAL tables (if X axis increased) - adjustable beams (TANDEM tables) - ROTATING tables with interpolation - digital readouts for adjustable beams
clamping	- four pneumatic clamps total - possibility of connecting a vacuum pump	- personalized clamps - 1 pump 165 m3/h or 2 pumps 100 m3/h - pressure multiplier - hydraulic clamping (piston + pump) - standard clamping with timing
Extraction	1 horizontal conveyor belt	- inclined evacuation carpet